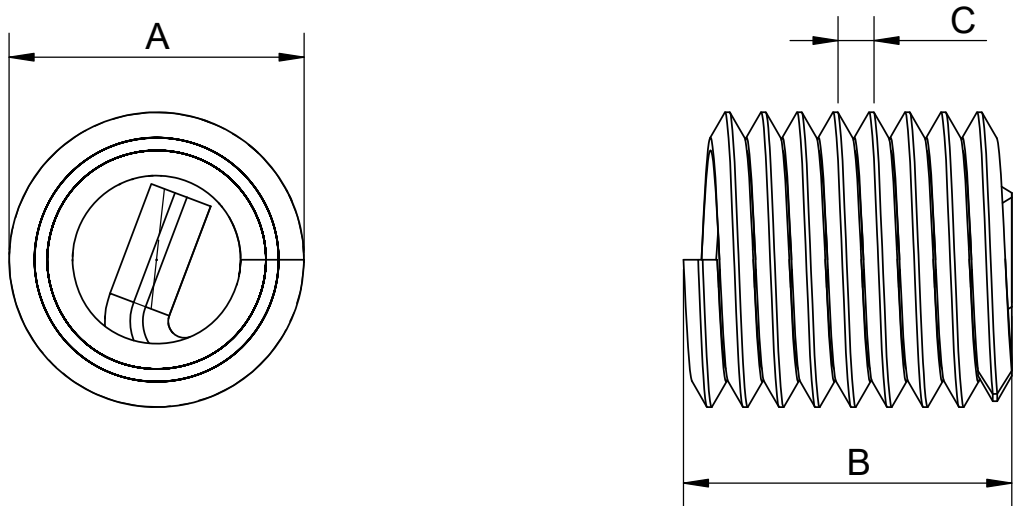


SPECIFICATION CONTROL DRAWING



D5919-X HELICOIL INSERT
(DIMENSIONS ARE FOR REFERENCE ONLY)

DART P/N	A	B	C	THREAD	VENDOR S/N ITEM #	SUGGESTED VENDOR
D5919-1	0.256	0.19	0.032	10-32 UNF	96246A699	McMASTER-CARR
D5919-3	0.256	0.29	0.032	10-32 UNF	96246A713	McMASTER-CARR

- NOTES:
- 1) MATERIAL: NITRONIC 60 STAINLESS STEEL
TENSILE STRENGTH 200,000 PSI
ROCKWELL HARDNESS: C43 - C50
 - 2) INTERNAL LOCKING TYPE: DISTORTED THREAD
 - 3) THREAD DIRECTION: RIGHT HAND
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.7
 - 7) WEIGHT: < lbs

RELEASED
2022 JAN 17
HB ECR 298
Covid Protocol

APPROVED	A	NEW ISSUE		RF	21.12.13
	REV.	DESCRIPTION		BY	DATE
	DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
	DRAWN	RF			
	CHECKED	SAD	DRAWING NO. D5919 REV. A		
	MFG. APPR.	SH	SHEET 1 OF 1		
	APPROVED	CP	TITLE HELICOIL INSERT SCALE NTS		
	DE APPR.	CP	COPYRIGHT © 2021 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>		
	DATE	21.12.13			